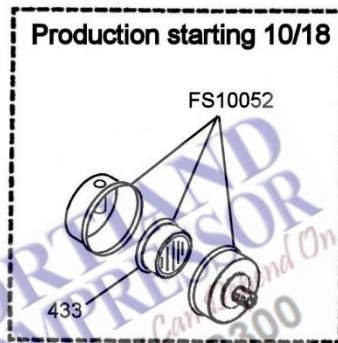
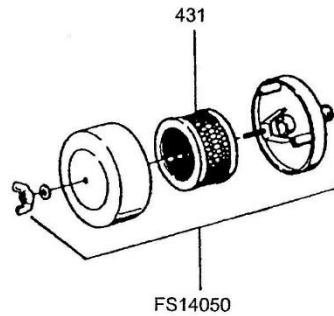
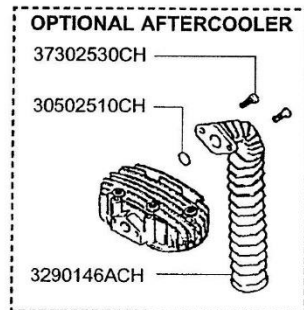


ROLAIR®
 SCHEMATIC FOR
 PMP12K18



31007280CH
37500730CH
37400720CH

37301140CH
37508130CH
30400890CH
30500150CH
30300040CH
30300030CH
30201000CH

33101160CH

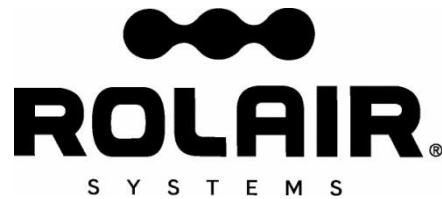
BLSQPL0250

36500140CH

31100240CH
37300250CH
37500310CH
37400220CH

31100750CH

37301130CH
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31301440CH
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32701310CH
30501390CH
32701420CH
32701310CH
30501400CH
31601300CH
37301140CH
37508130CH
31201330CH
31201340CH
31201350CH
31201360CH
31201370CH
37600230CH
31100210CH
30501120CH
36507050CH
30509290CH
30500130CH
30300030CH
37301140CH
37508130CH
30400830CH
30500150CH



PARTS LIST FOR PMP12K18

Description	Part #	Qty.	Description	Part #	Qty.
Crankshaft	30201000CH	1	3/8" Breather/Oil Fill	36507050CH	1
Bearing	30300030CH	2	Plug (Includes 30509290CH)		
Oil Seal	30300040CH	1	Bolt	37300250CH	4
Bearing Carrier	30400830CH	1	Bolt	37301130CH	6
Bearing Carrier	30400890CH	1	Bolt	37301140CH	6
Gasket	30500130CH	1	Nut	37400220CH	4
Gasket	30500150CH	2	Nut	37400720CH	1
O-Ring	30509290CH	1	Washer	37500310CH	4
Gasket	30501120CH	1	Washer	37500400CH	6
Gasket	30501380CH	1	Washer	37500730CH	1
Gasket	30501390CH	1	Washer	37508130CH	14
Gasket	30501400CH	1	Snap Ring	37600230CH	4
Flywheel	31007280CH	1	Filter Element for	431	1
Bearing Shell	31100210CH	2	FS14050		
Bushing*	31100240CH	2	Filter Element for	433	1
Connecting Rod w/Upper Bushing	31100750CH	2	FS10052		
Ring	31201330CH	2	Plug	BLSQPL0250	1
Ring	31201340CH	2	Intake Filter Assembly	FS14050	1
Ring	31201350CH	2	(before 10/18)		
Piston	31201360CH	2	Intake Filter Assembly	FS10052	1
Piston Pin	31201370CH	2	(after 10/18)		
Head	31301440CH	1	Ring Set	K18RINGS	1
Cylinder	31601300CH	1	Gasket Set	K18GASKETS	1
Valve Plate	32701310CH	2	Valve Plate Assembly	1800VK18	1
Valve	32701420CH	4	(Reed Valves, Valve		
Crankcase	33101160CH	1	Plates & Upper 3		
Sight Gauge	36500140CH	1	Gaskets)		
OPTIONS-			Valve Kit (Reed Valves &	VKK18	1
O-Ring	30502510CH	1	Upper 3 Gaskets		
Aftercooler	3290146ACH	1	NOTE: Gasket for "old-	30501490CH	1
Bolt	37302530CH	2			

*Bushing is not machined to fit piston pin if ordered separate from connecting rod.

